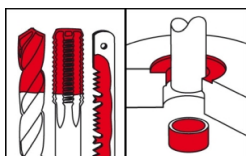


## OKS 391

### Cutting Fluid, for all metals, Spray



#### Description

Non-water-miscible cutting oil for lubricating and cooling tools and workpieces during machining work on metals.

#### Applications

- Drop lubrication of cutting tools at machining work on ferrous and non-ferrous metals, for example during drilling, thread cutting, sawing, milling, punching and nibbling

#### Branches

- Municipal services
- Rubber and plastic processing
- Glass and foundry industry
- Logistics
- Rail vehicle technology
- Plant and machine (tool) engineering
- Paper and packaging industry
- Shipbuilding and marine technology
- Chemical industry
- Maintenance and servicing
- Iron and steel industry

#### Advantages and benefits

- Reduces friction and required force
- Permits high continuous load and higher cutting speeds
- Allows optimal cutting surfaces
- Extend tool lives through reduction in wear
- Neutral behaviour toward machine coatings
- Free of chlorine and heavy metals
- Low tendency to form oil mist
- Also available as Duo label

#### Application tips

Apply a sufficient quantity of OKS 390 to the tool or machining point using a brush, drip oiler or oil can. Spray on sufficiently OKS 391 spray. After use OKS 390 can be removed with OKS 2610/OKS 2611 universal cleaner. Caution: Check compatibility before using on non-ferrous metals.

#### Packaging

- 400 ml Spray

# OKS 391

## Cutting Fluid, for all metals, Spray

### Technical data

|                                           | Standard        | Conditions         | Unit               | Value               |
|-------------------------------------------|-----------------|--------------------|--------------------|---------------------|
| <b>Main components</b>                    |                 |                    |                    |                     |
| base oil                                  |                 |                    |                    | mineral oil         |
| <b>Application related technical data</b> |                 |                    |                    |                     |
| viscosity                                 | DIN 51 562-1    | at 40°C            | mm <sup>2</sup> /s | 22                  |
| viscosity class                           | DIN ISO 3448    | DIN 51 562-1, 40°C | ISO VG             | 22                  |
| flashing point                            | DIN ISO 2592    | > 79               | °C                 | > 175               |
| colour                                    |                 |                    |                    | yellowish           |
| density                                   | DIN EN ISO 3838 | at 20°C            | g/cm <sup>3</sup>  | 0.69                |
| <b>Properties and approvals</b>           |                 |                    |                    |                     |
| UFI                                       |                 |                    |                    | SPN1-106G-700R-9GGC |

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