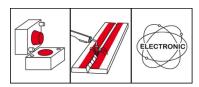




## **OKS 1511**

# Release Agent, silicone-free, Spray





#### Description

OKS 1511 is a silicone-free parting agent for arc and inert-gas arc welding.

### **Applications**

- Mould parting agent for entire range of plastics processing if an adhesion-dependent further processing requiring siliconefree parting agent is carried out
- Welding parting agent for arc welding and inert-gas arc welding
- As nozzle spray for extended service life of welding nozzle and keeping nozzle opening clear on automatic welding units
- As workpiece protection against baking and burning on of weld spatters

#### **Branches**

- · Iron and steel industry
- · Chemical industry
- · Paper and packaging industry
- · Plant and machine (tool) engineering
- · Maintenance and servicing
- · Shipbuilding and marine technology
- Logistics
- · Rubber and plastic processing
- · Glass and foundry industry
- · Rail vehicle technology
- Municipal services

# Advantages and benefits

- Silicone free release agent with high effective substances from renewable primary products
- Prevents from burning in of spatters at welding nozzles, on workpieces and robots and increases the lifetime of the welding torch
- · Builts up an evenly thin, nearly dry film, no creation of pores
- Enables the fast change and cleaning of the welding nozzle
- · Easily washable with OKS 2650
- Additional painting, metallising and printing after prior degreasing without any difficulties possible

## **Application tips**

For optimal effect clean workpiece and aereas to protect from any possible residues. Shake spray before use. Spray on the aereas to protect evenly thin from about 20-30 cm distance. Take care for sufficient ventilation. For further processes with the workpieces, like e.g. galvanizing, hot galvanizing, varnishing, a.s.o., a prior test is recommended.

#### **Packaging**

400 ml Spray









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#### **Technical data**

	Standard	Conditions	Unit	Value
Main components				
base oil				vegetable base oil
Application related technical data				
density (at 20°C)	DIN EN ISO 3838		g/cm³	0.62
Properties and approvals				
UFI				SVG1-P0J8-3001-7CUR

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