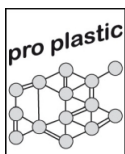
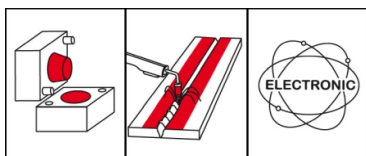




## OKS 1511 Release Agent, silicone-free, Spray



### Description

OKS 1511 is a silicone-free parting agent for arc and inert-gas arc welding.

### Applications

- Mould parting agent for entire range of plastics processing if an adhesion-dependent further processing requiring silicone-free parting agent is carried out
- Welding parting agent for arc welding and inert-gas arc welding
- As nozzle spray for extended service life of welding nozzle and keeping nozzle opening clear on automatic welding units
- As workpiece protection against baking and burning on of weld spatters

### Branches

- Iron and steel industry
- Chemical industry
- Paper and packaging industry
- Plant and machine (tool) engineering
- Maintenance and servicing
- Shipbuilding and marine technology
- Logistics
- Rubber and plastic processing
- Glass and foundry industry
- Rail vehicle technology
- Municipal services

### Advantages and benefits

- Silicone free release agent with high effective substances from renewable primary products
- Prevents from burning in of spatters at welding nozzles, on workpieces and robots and increases the lifetime of the welding torch
- Builds up an evenly thin, nearly dry film, no creation of pores
- Enables the fast change and cleaning of the welding nozzle
- Easily washable with OKS 2650
- Additional painting, metallising and printing after prior degreasing without any difficulties possible

### Application tips

For optimal effect clean workpiece and aereas to protect from any possible residues. Shake spray before use. Spray on the aereas to protect evenly thin from about 20-30 cm distance. Take care for sufficient ventilation. For further processes with the workpieces, like e.g. galvanizing, hot galvanizing, varnishing, a.s.o., a prior test is recommended.

### Packaging

- 400 ml Spray

OKS 1511

Release Agent, silicone-free, Spray

Technical data

|                                    | Standard        | Conditions | Unit              | Value               |
|------------------------------------|-----------------|------------|-------------------|---------------------|
| Main components                    |                 |            |                   |                     |
| base oil                           |                 |            |                   | vegetable base oil  |
| Application related technical data |                 |            |                   |                     |
| density                            | DIN EN ISO 3838 | at 20°C    | g/cm <sup>3</sup> | 0.62                |
| Properties and approvals           |                 |            |                   |                     |
| UFI                                |                 |            |                   | Q45E-H00Q-X00G-SVY7 |

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**Product restricted to professional users.** Safety data sheet available for download at [www.oks-germany.com](http://www.oks-germany.com)

Our Customer and Technical service will be pleased to help should you have any further questions.