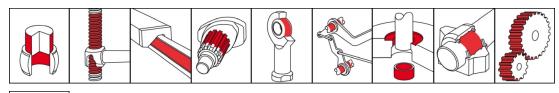




OKS 220

MoS2 Rapid Paste





Description

Assembly paste with very high MoS₂ contents for pressing and moulding processes as well as run-in lubrication of highly loaded sliding surfaces.

Applications

- Assembly paste for press-fitting wheels, shafts, tires or bearings
- Non-stick primer coat for moving threads, guides and slideways to prevent stick-slip effect, seizing and wear
- Wearing-in lubrication of highly stressed sliding surfaces such as plain bearings, gearwheels, crankshafts with provision of anti-seizing properties
- Suitable for non-cutting shaping of the difficult type, such as doming, pressing, embossing while avoiding critical metal contacts and welding

Branches

- · Rubber and plastic processing
- Chemical industry
- Glass and foundry industry
- · Paper and packaging industry
- Municipal services
- · Plant and machine (tool) engineering
- · Iron and steel industry
- Logistics
- · Rail vehicle technology
- · Shipbuilding and marine technology

Advantages and benefits

- Immediate effective protection against corrosion, wear and stick-slipping under high stress conditions
- · No pressing onto the sliding surface required
- Highly effective due to the strong affinity of the MoS₂ for metals
- · Extremely low friction at highest loading capability
- Increased operational reliability of moving parts due to antiseizing properties
- Improved performance due to organic molybdenum complex compounds
- Also available as spray version OKS 221

Application tips

For optimum adhesion, clean contamination and other lubricants from sliding surfaces. Best way is to clean mechanically first (for example, with a wire brush) and then with OKS 2610/OKS 2611 universal cleaner. Apply OKS 220 thinly and evenly with a brush or spatula. Spray OKS 221 on evenly. Remove excesses. Do not use paste instead of grease and mix only with suitable lubricants.









OKS 220 MoS2 Rapid Paste

Packaging

• 400 ml Cartridge

• 1 kg Can

• 250 g Can

· 5 kg Hobbock

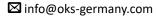
Technical data

	Standard	Conditions	Unit	Value
Main components				
base oil				synthetic oil
thickener				without
solid lubricants				MoS₂
solid lubricants				other solid lubricants
additives				Mo _x -Active
Application related technical d	lata			
unworked penetration	DIN ISO 2137	no shear stress	0.1 mm	260-290
lower operating temperature			°C	-35
upper operating temperature		separation	°C	450
colour				black
density (at 20°C)	DIN EN ISO 3838		g/cm³	1.4
four-ball test rig welding load	DIN 51 350-4		N	4,200
thread friction coefficient (μ total)	DIN EN ISO 16 047	screw ISO 4017 M10x55-8.8 black-oxide, nut ISO 4032 M10-10 black-oxide		0.07
press-fit test (μ)	draft DIN 51 833			0,05, no chatter

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