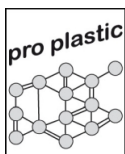
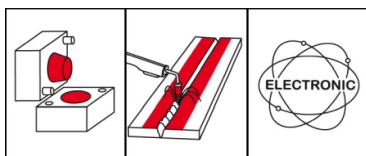




## OKS 1511 Release Agent, silicone-free, Spray



### Description

OKS 1511 is a silicone-free parting agent for arc and inert-gas arc welding.

### Applications

- Mould parting agent for entire range of plastics processing if an adhesion-dependent further processing requiring silicone-free parting agent is carried out
- Welding parting agent for arc welding and inert-gas arc welding
- As nozzle spray for extended service life of welding nozzle and keeping nozzle opening clear on automatic welding units
- As workpiece protection against baking and burning on of weld spatters

### Branches

- Iron and steel industry
- Chemical industry
- Paper and packaging industry
- Plant and machine (tool) engineering
- Maintenance and servicing
- Shipbuilding and marine technology
- Logistics
- Rubber and plastic processing
- Glass and foundry industry
- Rail vehicle technology
- Municipal services

### Advantages and benefits

- Silicone free release agent with high effective substances from renewable primary products
- Prevents from burning in of spatters at welding nozzles, on workpieces and robots and increases the lifetime of the welding torch
- Builds up an evenly thin, nearly dry film, no creation of pores
- Enables the fast change and cleaning of the welding nozzle
- Easily washable with OKS 2650
- Additional painting, metallising and printing after prior degreasing without any difficulties possible

### Application tips

For optimal effect clean workpiece and aereas to protect from any possible residues. Shake spray before use. Spray on the aereas to protect evenly thin from about 20-30 cm distance. Take care for sufficient ventilation. For further processes with the workpieces, like e.g. galvanizing, hot galvanizing, varnishing, a.s.o., a prior test is recommended.

### Packaging

- 400 ml Spray

OKS 1511

Release Agent, silicone-free, Spray

Technical data

	Standard	Conditions	Unit	Value
Main components				
base oil				vegetable base oil
Application related technical data				
density	DIN EN ISO 3838	at 20°C	g/cm <sup>3</sup>	0.62
Properties and approvals				
UFI				Q45E-H00Q-X00G-SVY7

OKS Spezialschmierstoffe GmbH

Ganghoferstraße 47

82216 Maisach

+49 8142 3051 - 500

info@oks-germany.com

www.oks-germany.com

a brand of

FREUDENBERG

The information in this publication reflects state-of-the-art technology, as well as extensive testing and experience. Due to the diversity of possible applications and technical realities, they can only serve as recommendations and are not arbitrarily transferable. Therefore, no obligations, liability or warranty claims can be derived from them. We only accept liability for the suitability of our products for particular purposes, and for certain properties of our products, in the event that we have accepted such liability in writing in the individual case. Any case of justified warranty claims shall be limited to the delivery of replacement goods free of defects, in the event that this subsequent improvement fails, to reimbursement of the purchase price. Any and all further claims, in particular the liability for consequential injuries or damage, shall always be excluded. Prior to use, the customer must conduct its own testing to prove suitability. The data are subject to change for the sake of progress. ® = Registered trademark

**Product restricted to professional users.** Safety data sheet available for download at [www.oks-germany.com](http://www.oks-germany.com)

Our Customer and Technical service will be pleased to help should you have any further questions.