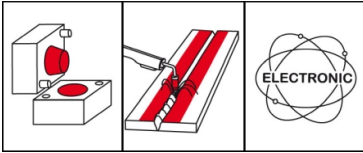


# OKS 1511

## Release Agent, silicone-free, Spray



### Description

OKS 1511 is a silicone-free parting agent for arc and inert-gas arc welding.

### Applications

- Mould parting agent for entire range of plastics processing if an adhesion-dependent further processing requiring silicone-free parting agent is carried out
- Welding parting agent for arc welding and inert-gas arc welding
- As nozzle spray for extended service life of welding nozzle and keeping nozzle opening clear on automatic welding units
- As workpiece protection against baking and burning on of weld spatters

### Branches

- Iron and steel industry
- Chemical industry
- Paper and packaging industry
- Plant and machine (tool) engineering
- Maintenance and servicing
- Shipbuilding and marine technology
- Logistics
- Rubber and plastic processing
- Glass and foundry industry
- Rail vehicle technology
- Municipal services

### Advantages and benefits

- Silicone free release agent with high effective substances from renewable primary products
- Prevents from burning in of spatters at welding nozzles, on workpieces and robots and increases the lifetime of the welding torch
- Builds up an evenly thin, nearly dry film, no creation of pores
- Enables the fast change and cleaning of the welding nozzle
- Easily washable with OKS 2650
- Additional painting, metallising and printing after prior degreasing without any difficulties possible

### Application tips

For optimal effect clean workpiece and aereas to protect from any possible residues. Shake spray before use. Spray on the aereas to protect evenly thin from about 20-30 cm distance. Take care for sufficient ventilation. For further processes with the workpieces, like e.g. galvanizing, hot galvanizing, varnishing, a.s.o., a prior test is recommended.

### Packaging

- 400 ml Spray

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### Technical data

	Standard	Conditions	Unit	Value
<b>Main components</b>				
base oil				vegetable base oil
<b>Application related technical data</b>				
density (at 20°C)	DIN EN ISO 3838		g/cm <sup>3</sup>	0.62
<b>Properties and approvals</b>				
UFI				Q45E-H00Q-X00G-SVY7

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