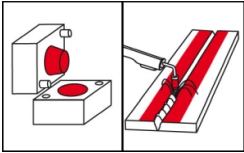




## OKS 1510

### Release Agent, silicone-free



#### Description

OKS 1510 is a silicone-free parting agent for arc and inert-gas arc welding.

#### Applications

- Mould parting agent for entire range of plastics processing if an adhesion-dependent further processing requiring silicone-free parting agent is carried out
- Welding parting agent for arc welding and inert-gas arc welding
- As nozzle spray for extended service life of welding nozzle and keeping nozzle opening clear on automatic welding units
- As workpiece protection against baking and burning on of weld spatters

#### Branches

- Shipbuilding and marine technology
- Municipal services
- Chemical industry
- Rubber and plastic processing
- Rail vehicle technology
- Paper and packaging industry
- Plant and machine (tool) engineering
- Glass and foundry industry
- Logistics
- Iron and steel industry

#### Application tips

For optimal effect clean workpiece and areas to protect from any possible residues. Apply an even film on areas to be protected. Take care for sufficient ventilation. For further processes with the workpieces, like e.g. galvanizing, hot galvanizing, varnishing, a.s.o., a prior test is recommended.

#### Packaging

- 5 l Canister
- 25 l Canister

#### Advantages and benefits

- Silicone free release agent with high effective substances from renewable primary products
- Prevents from burning in of spatters at welding nozzles, on workpieces and robots and increases the lifetime of the welding torch
- Builds up an evenly thin, nearly dry film, no creation of pores
- Enables the fast change and cleaning of the welding nozzle
- Easily washable with OKS 2650
- Additional painting, metallising and printing after prior degreasing without any difficulties possible

OKS 1510

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Technical data

	Standard	Conditions	Unit	Value
Main components				
base oil				vegetable base oil
solvent				solvent
Application related technical data				
density	DIN EN ISO 3838	at 20°C	g/cm <sup>3</sup>	0.8
Properties and approvals				
UFI				GY4E-G0MX-A00H-F6T3

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Our Customer and Technical service will be pleased to help should you have any further questions.