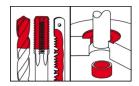




## **OKS 391**

# **Cutting Fluid, for all metals, Spray**



#### Description

Non-water-miscible cutting oil for lubricating and cooling tools and workpieces during machining work on metals.

#### **Applications**

 Drop lubrication of cutting tools at machining work on ferrous and non-ferrous metals, for example during drilling, thread cutting, sawing, milling, punching and nibbling

#### **Branches**

- · Municipal services
- · Rubber and plastic processing
- · Glass and foundry industry
- · Logistics
- Rail vehicle technology
- · Plant and machine (tool) engineering
- · Paper and packaging industry
- · Shipbuilding and marine technology
- Chemical industry
- · Maintenance and servicing
- Iron and steel industry

### **Advantages and benefits**

- · Reduces friction and required force
- Permits high continuous load and higher cutting speeds
- · Allows optimal cutting surfaces
- · Extend tool lives through reduction in wear
- Neutral behaviour toward machine coatings
- · Free of chlorine and heavy metals
- · Low tendency to form oil mist
- · Also available as Duo label

#### **Application tips**

Apply a sufficient quantity of OKS 390 to the tool or machining point using a brush, drip oiler or oil can. Spray on sufficiently OKS 391 spray. After use OKS 390 can be removed with OKS 2610/OKS 2611 universal cleaner. Caution: Check compatibility before using on non-ferrous metals.

### **Packaging**

400 ml Spray









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#### **Technical data**

	Standard	Conditions	Unit	Value
Main components				
base oil				mineral oil
Application related techn	nical data			
viscosity	DIN 51 562-1	at 40°C	mm²/s	22
viscosity class	DIN ISO 3448	DIN 51 562-1, 40°C	ISO VG	22
flashing point	DIN ISO 2592	> 79	°C	> 175
colour				yellowish
density	DIN EN ISO 3838	at 20°C	g/cm³	0.69
Properties and approvals				
UFI				SPN1-106G-700R-9GGC

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