

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878 - FR



OKS 2811

Version	Revision Date:	Date of last issue: 27.04.2026	Print Date:
2.2	11.08.2026	Date of first issue: 23.06.2016	11.08.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : OKS 2811

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Auxiliary

Recommended restrictions on use : Restricted to professional users.

1.3 Details of the supplier of the safety data sheet

Company : OKS Spezialschmierstoffe GmbH
Ganghoferstr. 47
82216 Maisach
Germany
Tel.: +49 8142 3051-500
info@oks-germany.com

E-mail address of person responsible for the SDS : mcm@oks-germany.com

National contact : Klüber Lubrication France S.A.S.
Z.I. des Auréats, 10 à 16 Allée Ducretet
26014 Valence Cedex
France
+33-4-75448426
Fax: +33-4-75449336
KLF.contact@fr.klueber.com

1.4 Emergency telephone number

Emergency telephone number : +33 1 45 42 59 59 ORFILA
+33 1 72 11 00 03 NCEC
+49 8142 3051 517

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 3

H229: Pressurised container: May burst if heated.

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Eye irritation, Category 2

H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H229 Pressurised container: May burst if heated.
H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P251 Do not pierce or burn, even after use.
P264 Wash skin thoroughly after handling.
P280 Wear eye protection/ face protection.

Response:

P337 + P313 If eye irritation persists: Get medical advice/ attention.

Storage:

P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

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Chemical nature : Propellant
water
solvent (alcohols)

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	specific concentration limit M-Factor Notes Acute toxicity estimate	Concentration (% w/w)
Polyoxyethylene lauryl ether carboxylic acid	27306-90-7	Eye Dam. 1; H318		$\geq 1 - < 3$
nitrogen	7727-37-9 231-783-9	Press. Gas Compr. Gas; H280		$\geq 1 - < 10$
ammonia	1336-21-6 215-647-6 007-001-01-2	Skin Corr. 1B; H314 Aquatic Acute 1; H400	$\geq 5\%$ STOT SE3, H335 M-Factor: 1/1 Note B	$\geq 0,1 - < 0,25$

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
Keep patient warm and at rest.
If unconscious, place in recovery position and seek medical advice.
Keep respiratory tract clear.
If breathing is irregular or stopped, administer artificial respiration.

In case of skin contact : Take off all contaminated clothing immediately.
Wash off immediately with soap and plenty of water.
Get medical attention immediately if irritation develops and

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persists.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 10 minutes.
Seek medical advice.

If swallowed : Move the victim to fresh air.
Keep respiratory tract clear.
Do NOT induce vomiting.
Rinse mouth with water.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No symptoms known or expected.

Risks : Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides
Nitrogen oxides (NO_x)

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment. Exposure to decomposition products may be a hazard to health.

Further information : Standard procedure for chemical fires.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Cool containers/tanks with water spray.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.
Ensure adequate ventilation.
Do not breathe vapours or spray mist.
Refer to protective measures listed in sections 7 and 8.
Only qualified personnel equipped with suitable protective equipment may intervene.

6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.
Prevent further leakage or spillage if safe to do so.
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not use in areas without adequate ventilation.
Do not breathe vapours or spray mist.
In case of insufficient ventilation, wear suitable respiratory equipment.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Wash hands and face before breaks and immediately after handling the product.
Do not get in eyes or mouth or on skin.
Do not get on skin or clothing.
Do not ingest.
These safety instructions also apply to empty packaging which may still contain product residues.
Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce, pr

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burn, even after use.

Hygiene measures : Wash face, hands and any exposed skin thoroughly after handling.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : BEWARE: Aerosol is pressurized. Keep away from direct sun exposure and temperatures over 50 °C. Do not open by force or throw into fire even after use. Do not spray on flames or red-hot objects. Store in accordance with the particular national regulations.

Protect from frost.

7.3 Specific end use(s)

Specific use(s) : Specific instructions for handling, not required.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
propane-1,2-diol	Workers	Inhalation	Long-term systemic effects	168 mg/m ³
	Workers	Inhalation	Long-term local effects	10 mg/m ³

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
propane-1,2-diol	Water	260 mg/l
	Marine water	26 mg/l
	Fresh water sediment	572 mg/kg
	Marine sediment	57,2 mg/kg
	Soil	50 mg/kg

8.2 Exposure controls

Engineering measures

Handle only in a place equipped with local exhaust (or other appropriate exhaust).

Personal protective equipment

Eye/face protection : Safety glasses with side-shields

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Hand protection

Material : Nitrile rubber
Break through time : > 10 min
Protective index : Class 1

Remarks

: For prolonged or repeated contact use protective gloves. The break through time depends amongst other things on the material, the thickness and the type of glove and therefore has to be measured for each case.
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection

: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Respiratory protection

: Respirator with combination filter for vapour/particulate (EN 141)
Short term only

Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type

: ABEK-P3-filter

Protective measures

: The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Environmental exposure controls

Air : No special environmental precautions required.
Soil : The product should not be allowed to enter drains, water courses or the soil.
Water : The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : aerosol

Colour : colourless

Odour : characteristic

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Odour Threshold : No data available

Melting point/ range : No data available

Boiling point/boiling range : 100 °C (1.013 hPa)

Flammability : Flammability (solid, gas):
Not applicable

Upper explosion limit / Upper
flammability limit : No data available

Lower explosion limit / Lower
flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : 371 °C

Decomposition temperature : No data available

pH : 7,5 (20 °C)
Concentration: 100 %

Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : < 20,5 mm²/s (40 °C)

Solubility(ies)
Water solubility : soluble

Solubility in other solvents : No data available

Partition coefficient: n- : No data available

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octanol/water

Vapour pressure : 8.000 hPa (20 °C)

Relative density : 1,017 (20 °C)
Reference substance: Water
The value is calculated

Density : 1,02 g/cm³
(20 °C)

Bulk density : No data available

Relative vapour density : No data available

9.2 Other information

Explosives : Not explosive

Oxidizing properties : No data available

Self-ignition : not auto-flammable

Metal corrosion rate : Not corrosive to metals

Evaporation rate : No data available

Sublimation point : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No hazards to be specially mentioned.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No dangerous reaction known under conditions of normal use.

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10.4 Conditions to avoid

Conditions to avoid : Strong sunlight for prolonged periods.
Risk of receptacle bursting.

10.5 Incompatible materials

Materials to avoid : No materials to be especially mentioned.

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Product:

Acute oral toxicity : Remarks: This information is not available.

Acute inhalation toxicity : Symptoms: Inhalation may provoke the following symptoms:,
Respiratory disorder

Acute dermal toxicity : Remarks: This information is not available.

Components:

nitrogen:

Acute oral toxicity : Assessment: Not classified due to data which are conclusive
although insufficient for classification.

Acute inhalation toxicity : Assessment: Not classified due to data which are conclusive
although insufficient for classification.

Acute dermal toxicity : Assessment: Not classified due to data which are conclusive
although insufficient for classification.

ammonia:

Acute oral toxicity : LD50 (Rat): 350 mg/kg
Assessment: The substance or mixture has no acute oral
toxicity

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Product:

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Remarks : This information is not available.

Components:

ammonia:

Assessment : Causes burns.
Result : Causes burns.

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks : This information is not available.

Components:

Polyoxyethylene lauryl ether carboxylic acid:

Result : Irreversible effects on the eye

ammonia:

Species : Rabbit
Assessment : Corrosive
Result : Corrosive

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Product:

Remarks : This information is not available.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Product:

Genotoxicity in vitro : Remarks: No data available
Genotoxicity in vivo : Remarks: No data available

Carcinogenicity

Based on available data, the classification criteria are not met.

Product:

Remarks : No data available

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Reproductive toxicity

Based on available data, the classification criteria are not met.

Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

STOT - single exposure

Based on available data, the classification criteria are not met.

Product:

Remarks : No data available

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Product:

Remarks : No data available

Repeated dose toxicity

Product:

Remarks : This information is not available.

Aspiration toxicity

Based on available data, the classification criteria are not met.

Product:

This information is not available.

11.2 Information on other hazards

Endocrine disrupting properties

Based on available data, the classification criteria are not met.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Further information

Product:

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Remarks : Information given is based on data on the components and the toxicology of similar products.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : Remarks: No data available

Components:

ammonia:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 0,16 mg/l
Exposure time: 96 h
Test Type: flow-through test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2,94 mg/l
Exposure time: 48 h
Test Type: static test

M-Factor (Acute aquatic toxicity) : 1

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,42 mg/l
Species: Daphnia magna (Water flea)
Test Type: Reproduction Test

M-Factor (Chronic aquatic toxicity) : 1

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

12.2 Persistence and degradability

Product:

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Biodegradability : Remarks: No data available

Physico-chemical
removability : Remarks: No data available

Components:

nitrogen:

Biodegradability : Remarks: The methods for determining biodegradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

nitrogen:

Partition coefficient: n-
octanol/water : log Pow: 0,67

ammonia:

Partition coefficient: n-
octanol/water : log Pow: -1,14

12.4 Mobility in soil

Product:

Mobility : Remarks: No data available

Distribution among
environmental compartments : Remarks: No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation

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(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at
levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : No information on ecology is available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of with domestic refuse.
Dispose of as hazardous waste in compliance with local and
national regulations.

Waste codes should be assigned by the user based on the
application for which the product was used.

Contaminated packaging : Packaging that is not properly emptied must be disposed of as
the unused product.
Offer empty spray cans to an established disposal company.
Pressurized container: Do not pierce or burn, even after use.

The following Waste Codes are only suggestions:

Waste Code : unused product, packagings not completely emptied
16 05 04*, gases in pressure containers (including halons)
containing hazardous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADN	: UN 1950
ADR	: UN 1950
RID	: UN 1950
IMDG	: UN 1950
IATA	: UN 1950

14.2 UN proper shipping name

ADN	: AEROSOLS
ADR	: AEROSOLS

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RID : AEROSOLS
IMDG : AEROSOLS
IATA : Aerosols, non-flammable

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	: 2	2.2
ADR	: 2	2.2
RID	: 2	2.2
IMDG	: 2.2	
IATA	: 2.2	

14.4 Packing group

ADN
Packing group : Not assigned by regulation
Classification Code : 5A
Labels : 2.2

ADR
Packing group : Not assigned by regulation
Classification Code : 5A
Labels : 2.2
Tunnel restriction code : (E)

RID
Packing group : Not assigned by regulation
Classification Code : 5A
Hazard Identification Number : 20
Labels : 2.2

IMDG
Packing group : Not assigned by regulation
Labels : 2.2
EmS Code : F-D, S-U

IATA (Cargo)
Packing instruction (cargo aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Non-flammable, non-toxic Gas

IATA (Passenger)
Packing instruction (passenger aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Non-flammable, non-toxic Gas

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14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Remarks : Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries must be considered:
Number on list 75
If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). (EU SVHC) : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Regulation (EU) No 2024/590 on substances that deplete the ozone layer (EC 2024/590) : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) (EU POP) : Not applicable

Regulation (EU) No 649/2012 of the European : Not applicable

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Parliament and the Council concerning the export and
import of dangerous chemicals
(EU PIC)

REACH - List of substances subject to authorisation : Not applicable
(Annex XIV)
(EU. REACH-Annex XIV)

Regulation (EU) 2019/1148 on the marketing and use of : Not applicable
explosives precursors

Seveso III: Directive 2012/18/EU of the European : Not applicable
Parliament and of the Council on the control of
major-accident hazards involving dangerous
substances.

Installations classified for the : Not applicable
protection of the environment
(Environment Code R511-9)

Occupational Illnesses (R- : 84
461-3, France)

Reinforced medical : The product has no CMR properties category 1, 1A or 1B
supervision (R4624-23)

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and
livestock rearing emissions (integrated pollution prevention and
control)
Volatile organic compounds (VOC) content: 27,86 %

15.2 Chemical safety assessment

This information is not available.

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SECTION 16: Other information

Full text of H-Statements

H280	:	Contains gas under pressure; may explode if heated.
H314	:	Causes severe skin burns and eye damage.
H318	:	Causes serious eye damage.
H400	:	Very toxic to aquatic life.

Full text of other abbreviations

Aquatic Acute	:	Short-term (acute) aquatic hazard
Eye Dam.	:	Serious eye damage
Note B	:	Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: "nitric acid ...%". In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.
Press. Gas	:	Gases under pressure
Skin Corr.	:	Skin corrosion

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration,

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878 - FR



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Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Aerosol 3	H229
Eye Irrit. 2	H319

Classification procedure:

Based on product data or assessment
Calculation method

|| Relevant changes compared to the last edition are highlighted at the left margin. This version replaces all previous editions.

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